



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3403-1
Job Sheet 170271



Part No: D3403-1

Job Qty: 20 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV E IPP Rev:A 05.08.31 New issue KJ/JLM IPP Rev:B 06-03-07 As per Rev B JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		1/25/18	0.00	0.00	Start Up Machining-2		
100	Hardinge	20 pcs		1/26/18	0.08	2.57	Hardinge		
120	QC	20 pcs		1/26/18	0.00	0.00	QC8		
130	Packaging	20 pcs		1/26/18	0.00	0.00	Packaging3-1		
140	QC21-SA	20 Ea		1/26/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1- Turn as per Folio FA556 & Dwg D3403 Folio Rev: AA Dwg Rev: E

Handwritten notes:
1/25/18
1/26/18
B.C. 18-01-28
JAN 31 2018
JAN 31 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R0.750	4	14	0	0

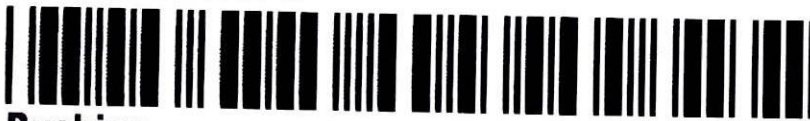
Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	2.360inches + 0.010 - 0.000	2.370 2.360		
2	Bushing	0.060inches ± 0.005	0.065 0.055		
3	Bushing	0.257inches + 0.010 - 0.000	0.267 0.257		
4	Bushing	0.750inches ± 0.010	0.760 0.740		
5	Bushing	0.425inches + 0.000 - 0.002	0.425 0.423		
6	Bushing	0.030inches ± 0.010	0.040 0.020		
7	Bushing	20.0Degrees ± 0.5	20.5 19.5		
8	Bushing	0.313inches ± 0.010	0.323 0.303		
9	Bushing	60.0Degrees ± 0.5	60.5 59.5		

DART
AEROSPACE
S036197

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Bushing

PART NO: D3403-1

Original Serial #: S036197

Revision:

Operation: Start up Operation 01/28/18

Change No:

Job No: 170271